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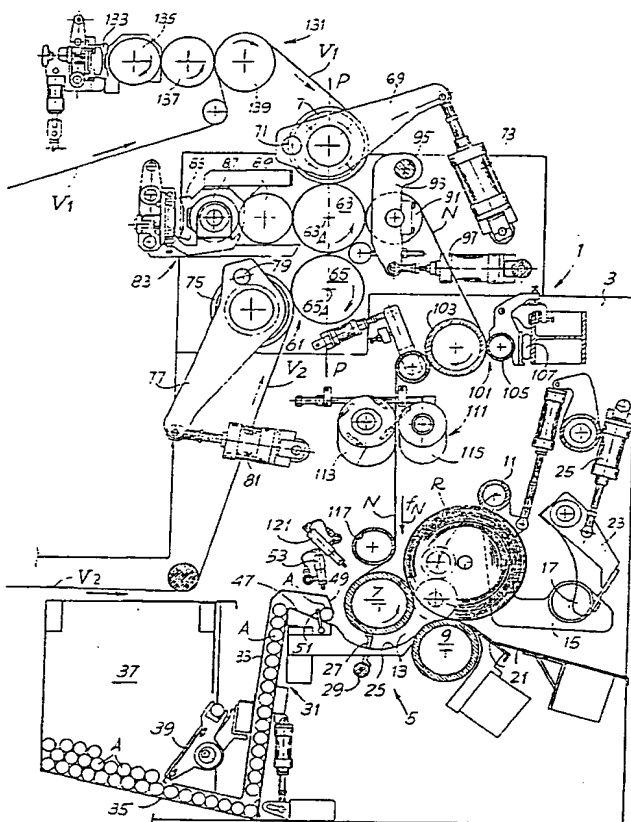
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[Continued on next page]

(54) Title: REWINDER FOR FORMING ROLLS OF WOUND-UP WEBLIKE MATERIAL AND ASSOCIATED METHOD



(57) Abstract: A rewinding machine for the production of rolls of wound-up weblike material is described, comprising; a winding-up system (7, 9, 11); a system (27) for severing the weblike material (N) which, on completion of the winding-up of each roll (R), severs the weblike material, forming a free final edge and a free initial edge; an adhesive applicator (121) for applying the adhesive intended to seal the free final edge of the weblike material of each roll before the roll is unloaded from the winding-up system.

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INTERNATIONAL SEARCH REPORT

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Box I Observations where certain claims were found unsearchable (Continuation of item 1 of first sheet)

This International Search Report has not been established in respect of certain claims under Article 17(2)(a) for the following reasons:

1. ☐ Claims Nos.:
because they relate to subject matter not required to be searched by this Authority, namely:
2. ☐ Claims Nos.:
because they relate to parts of the International Application that do not comply with the prescribed requirements to such an extent that no meaningful International Search can be carried out, specifically:
3. ☐ Claims Nos.:
because they are dependent claims and are not drafted in accordance with the second and third sentences of Rule 6.4(a).

Box II Observations where unity of invention is lacking (Continuation of item 2 of first sheet)

This International Searching Authority found multiple inventions in this international application, as follows:

see additional sheet

1. ☒ As all required additional search fees were timely paid by the applicant, this International Search Report covers all searchable claims.
2. ☐ As all searchable claims could be searched without effort justifying an additional fee, this Authority did not invite payment of any additional fee.
3. ☐ As only some of the required additional search fees were timely paid by the applicant, this International Search Report covers only those claims for which fees were paid, specifically claims Nos.:
4. ☐ No required additional search fees were timely paid by the applicant. Consequently, this International Search Report is restricted to the invention first mentioned in the claims; it is covered by claims Nos.:

Remark on Protest

- ☐ The additional search fees were accompanied by the applicant's protest.
- ☒ No protest accompanied the payment of additional search fees.

FURTHER INFORMATION CONTINUED FROM PCT/ISA/ 210

This International Searching Authority found multiple (groups of) inventions in this international application, as follows:

1. Claims: 1-6,11-20

A method and a rewinding machine for the production of rolls of wound-up weblike material with a severing system, an adhesive applicator, applying the adhesive to the weblike material upstream of the roll before the weblike material is severed, having a peripheral winding-up cradle and a nozzle for applying the adhesive.

2. Claims: 21-22,7-10

A peripheral rewinding machine with an embossing and laminating unit having a first and a second embossing cylinder with which a first and a second pressure roller interact.